

**Stelco Inc. – Hamilton Works
Environmental Management System and Community Engagement Report
January – December 2024**

Hamilton Works ECA 6689-BXGPXY for coke oven operations established visible emission limits for coke oven doors, lids, offtakes, charging and pushing.

This Environmental Management System and Community Engagement Report summarized information as required per Schedule B, Item 2 of the Approval covering the period January 1 to December 31, 2024.

A summary of the information required by Item 2.3 with respect to the notice(s) required to be given.

- There were no exceedances of the 30-day rolling average visible emission limits.

A summary of the information required by paragraph 6 of Item 2.9 with respect to the record(s) required to be made.

- The daily threshold for coke battery door leaks was exceeded twice in this period. Leaking door issues on both days were attributed to staffing issues as the operations responded to issues in other operational aspects.
- There were no exceedances of the daily threshold for topside port lids.
- There were no exceedances of the daily threshold for offtakes.

A summary of the information required by paragraph 7 of Item 2.14 with respect to the record(s) required to be made.

- There were no exceedances of the daily limit for fugitive emissions associated with coke oven pushes.

The minutes of the CLC meetings and any related follow-up actions.

The minutes of the 2024 CLC meetings can be retrieved at Stelco's website:

<https://www.stelco.com/community/environment/hamilton-clc>