



The Steel Company of Canada

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# **Hamilton Works Community Liaison Committee Meeting**

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January 21, 2026

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# Agenda



1. Welcome
2. Review and Approval of Agenda
3. Review and Approval of Minutes of 29 October 2025 Meeting
4. Coke Battery Performance
5. Community Feedback
6. 2026 CLC Meeting Dates
7. Adjournment



# Agenda



1. Welcome
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# Coke Battery Performance – Method 303

## Performance Review – Daily (Q4 2025)



Date	Doors (% Leaks)	Lids (% Leaks)	Off-takes (% Leaks)
2015 Thresholds (July 2 start)	54%	2%	NA
2016 Thresholds	32%	2%	NA
2017-2019 Thresholds	10%	2%	5%
<b>2020 - 2025 Thresholds</b>	<b>5%</b>	<b>1%</b>	<b>4%</b>
<b>Oct – Dec 2025 Range (Average)</b>	<b>0 – 4.44% (1.73%)</b>	<b>0 – 0.8% (0.23%)</b>	<b>0 – 2.6% (0.35%)</b>

### Daily Measurements Performed in Q4

- All weekdays, except for holidays
- 6 Saturday (10 Saturdays for 2025 year)
- 3 Sundays (10 Sundays for 2025 year)

### Oct – Dec Operational Adjustments

- None required

# Coke Battery Performance – Method 303

Performance Review – 30-Day Rolling Avg. (Q4 2025)



Date	Doors (% Leaks)	Lids (% Leaks)	Off-takes (% Leaks)	Charging (sec) (log avg)
2015 Limits (July 2 start)	38%	0.8%	25%	12 sec
2016 Limits	22.5%	0.8%	15%	12 s
2017-2019 Limits	7%	0.8%	4.2%	12 s
<b>2020 - 2025 Limits</b>	<b>4%</b>	<b>0.4%</b>	<b>2.5%</b>	<b>12 s</b>
<b>Oct - Dec 2025 Range (Average)</b>	<b>1.53 – 2.05% (1.75%)</b>	<b>0.18 – 0.27% (0.23%)</b>	<b>0.08 – 0.59 % (0.26%)</b>	<b>5.39 – 6.99s (6.06 s)</b>

## Oct - Dec Performance

- In compliance with 2025 limits

# Coke Battery Performance – Method 303

## Performance Review – Daily Observations (Q4 2025)



Date	Pushing Emission (opacity %)
2015 Threshold (July 2 start)	$\geq 50\%$
2016 – 2018	$\geq 50\%$
2019	$\geq 40\%$
<b>2020 – 2025</b>	<b><math>\geq 30\%</math></b>
<b>Oct - Dec 2025 Range (Average)</b>	<b>0 – 27.5% (4.72%)</b>

### Oct - Dec Operational Adjustments

- None required

## Community Feedback

- One complaint not attributable to Stelco's operations was received:
  - December 17, 2025 – Odour and particulate fallout
    - No unusual activities identified at facility
- Four complaints received regarding black smoke observed from stack:
  - December 11, 2025 (13:35)
  - December 19, 2025 (16:00)
  - December 25, 2025 (12:30)
  - December 30, 2025 (14:50)
    - Operational issues resulting from issues raw material quality
- One complaint received regarding yellow emission observed:
  - December 27, 2025 (13:30)
    - Operational issues encountered during oven charging
- MECP invited to provide verbal comments



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## Additional Questions?

- Please contact us with concerns or questions about our operations - [environment@stelco.com](mailto:environment@stelco.com)



# 2026 CLC Meeting Dates



January 21  
April 29  
July 29  
October 28

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**Thank You.**

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